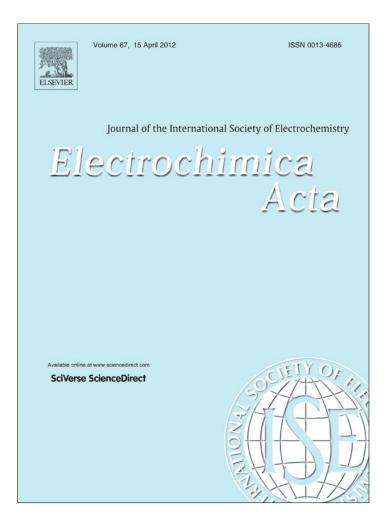
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TiO₂ nanoparticles promoted Pt/C catalyst for ethanol electro-oxidation

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ABSTRACT

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1. Introduction

Direct alcohol fuel cells (DAFCs) are very attractive nowadays as power sources for mobile and portable applications [1–3]. Consequently, oxidation of small organic molecules has been studied extensively over the past several decades. In DAFCs, ethanol has its unique advantages and proves to be a promising option as fuel due to its high energy density and environmental friendship [4]. It can be produced in large quantities from the fermentation of biomass and both ethanol and its final oxidation product, carbon dioxide, are relatively non-toxic. Platinum is generally considered to be the best monometallic catalyst for the electro-oxidation of small organic molecules. Therefore, most studies focused on platinum-based catalysts and many achievements typically in elucidating the reaction mechanism, identifying the intermediates, and enhancing the catalyst activity have been obtained [5-15]. However, the price of Pt is high and its superior catalytic activity drops severely with time when traces of carbon monoxide are present due to poisoning effect caused by CO-like species [15,16]. In recent years, efforts have been made to minimize the use of precious metal by introducing some other kinds of metal into the catalyst such as Pt-based binary (PtRu, PtSn, etc.) [17–19], ternary (PtRuNi, PtRuIr, etc.) [20,21] and guaternary (PtRuOsIr, etc.) [22], and diminish the CO poisoning effect by introducing some metal oxides into the catalyst such as CeO_2 [16], SnO₂ [23], RuO₂ [13] and ZrO₂ [24], etc. For example, Cao et al.

A simple and efficient method to enhance the activity of Pt/C catalysts for direct ethanol fuel cells (DEFCs) by ultrasonically mixing commercial Pt/C catalyst and TiO₂ nanoparticles is reported. In this novel composite anode catalyst, the as-prepared TiO₂ nanoparticles are dispersed homogeneously in the interspaces of Pt based C nanoparticles, resulting in a great deal of TiO₂-Pt-C interfaces, which greatly accelerate the ethanol electro-oxidation reaction. Cyclic voltammetry (CV), CO stripping, chronoamperometry and electrochemical impedance spectroscopy (EIS) measurements confirm that this composite catalyst structure has excellent activity and stability toward ethanol and CO electro-oxidation compared to the pure Pt/C catalyst. Particle size and content of TiO₂ are also discussed with respect to effect on catalyst performance.

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[13] recently reported a novel nano-composite $Pt/RuO_2 \cdot H_2O/CNT$ catalyst which showed excellent performance compared with the benchmark PtRu/C catalyst. Scibioh et al. [25] reported a $Pt-CeO_2/C$ anode catalyst for direct methanol fuel cells replacing Ru by CeO_2 in PtRu/C catalyst. The above referred metal oxides have received considerable attention for they all have fluorite structure whose cations can switch between +3 and +4 oxidation states and have the ability to act as an oxygen buffer [26] which is involved in promoting the CO removal from Pt during the electro-oxidation [25].

Semiconductor TiO_2 has large band gap which can also serve as oxygen buffer and is already proved an effective photocatalyst to carry out methanol oxidation under UV excitation [27]. In fact, Kamat and co-workers [27] also found that TiO_2 can improve the performance of the Pt–Ru catalyst for methanol oxidation without UV excitation, namely in darkness, by diminishing CO poisoning effects. In this paper we explored the effect of TiO_2 nanoparticles in the aspect of removing CO from Pt surface and revealed a simple and efficient method to enhance the activity of Pt/C catalysts for direct ethanol fuel cells (DEFCs) by ultrasonically mixing commercial Pt/C catalyst and TiO_2 nanoparticles. In the meanwhile, the effect of TiO_2 particle size and content on catalyst performance was investigated.

2. Experimental

2.1. Synthesis and characteristics

All the reagents used in this study are of analytical grade if not specified. For the synthesis of TiO_2 nanoparticles, $K_2C_2O_4$ solution was added drop-wise with constant stirring into the tetrabutyl

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titanate solution maintaining a pH value of 10. The resultant precipitation was filtrated and washed with deionized water and ethanol repeatedly, and then dried at 80°C for 12h. This precipitation and KNO₃ were mixed efficiently in a mortar at a molar ratio of 1:3. The mixture was calcined at 500 °C for 3 h, and then cooled to ambient temperature. The product was immersed in deionized water, washed and filtered repeatedly to remove the residual fluxes. Finally, the product was dried at 120 °C to obtain the TiO₂ nanoparticles (denoted as as-prepared TiO₂) with the the BET surface area of 136.8 m²/g. Degussa P25 TiO₂ nanoparticles of 80% anatase and 20% rutile with high purity (denoted as P25) were used as commercially received with the the BET surface area of 54.2 m²/g. The morphologies of the TiO₂ nanoparticles, Pt/C catalyst and Pt/C + TiO₂ composite catalyst were examined by transmission electron microscope (TEM, JEOL model JEM-1200EX) and scanning electron microscope (SEM, LEO1530) in which EDS analysis was used to analyze the element distribution in the catalyst architecture. The structure of TiO₂ nanoparticles was examined by X-ray diffraction (XRD) analysis using the Rigaku X-ray diffractometer with Cu K α -source. The 2 θ angular region between 20° and 80° was explored at a scan rate of 6° min^{-1} with step of 0.02°.

2.2. Working electrode preparation

The Pt/C catalyst ink was prepared by mixing the Pt/C catalyst (E-Tek, 20 wt.% Pt) with perfluorsulfonic acid solution (5 wt.%, Nafion[®], DuPont), ethylene glycol (EG) and deionized water ultrasonically. For the case of Pt/C + TiO₂ catalyst ink, TiO₂ nanoparticles were first dispersed in deionized water ultrasonically. The resulting slurries were spread onto gold patches of ca. 1.0 cm² (1 cm × 1 cm). Then the electrodes were dried at 80 °C in air with the catalyst loadings of about 0.1 mg Pt/cm².

2.3. Electrochemical measurements

Electrochemical measurements were carried out in a threeelectrode cell using a Solartron SI1287/1255B workstation at 25 °C. A saturated calomel electrode (SCE) and Pt gauze were used as reference and counter electrodes, respectively. All electrode potentials in this paper were referred to the SCE. A solution of 1M ethanol + 1 M HClO₄ was used as electrolyte. Several activation scans were performed until reproducible voltammograms were obtained. Cyclic voltammograms (CV) were recorded from -0.2 to 1.0 V at a scan rate of 50 mV/s. The oxidation of pre-adsorbed CO was measured by CO stripping voltammetry in 1 M HClO₄ solution at a scan rate of 10 mV/s. All the currents in this paper are specific currents (i) normalized to mass of Pt. The experimental error in voltage measurements during CV test in this work was within 5 mV. Electrochemical impedance spectroscopy (EIS) was carried out for the Pt/C, Pt/C + 20 wt.%TiO₂, and Pt/C + 20 wt.%P25 catalysts at 0.45 V in a solution of 1 M ethanol + 1 M HClO₄ with a frequency range from 1 MHz to 0.5 Hz.

3. Results and discussion

3.1. Morphological characterization and proposed mechanism

Fig. 1 shows the XRD pattern of as-prepared TiO_2 nanoparticles and all the sharp peaks can be indexed to the anatase TiO_2 which means that the structure of the as-prepared TiO_2 nanoparticles is uniformly anatase.

Fig. 2(a) and (b) shows the TEM images of as-prepared TiO_2 nanoparticles and Pt/C (E-Tek, 20 wt.% Pt) catalyst, respectively. The carbon nanoparticles have an average size of about 30 nm while TiO_2 nanoparticles have an average size of about 10 nm. Fig. 2(c)

Fig. 1. XRD pattern of as-prepared TiO₂ nanoparticles.

20/degree

shows the SEM image of the as-prepared catalyst architecture of Pt/C + 20 wt.%TiO₂, with the inset showing the enlarged part. In order to reveal the actual architecture of catalyst in the electrode, the SEM sample was made through the same procedure as the working electrode preparation except that the resulting slurry was spread onto the SEM supporter. Fig. 2 (d) and (e) shows the element distribution positions of Ti (from TiO₂) and Pt (from Pt/C) for the selected position in Fig. 2 (c) by EDS. It can be seen that the distribution of elements Pt and Ti is homogeneous in the catalyst architecture which means that Pt/C nanoparticles and TiO₂ nanoparticles can be dispersed evenly in the catalyst system by ultrasonically mixing. This can result in a great deal of TiO₂–Pt–C interfaces and may promote the electro-oxidation of adsorbed CO species on Pt surface, as demonstrated in Fig. 2(f).

Fig. 2(f) shows the schematic diagram of structure of $Pt/C + TiO_2$ catalyst. The right part shows the mechanism of CO oxidation at the interfaces of TiO₂/Pt. Kamat et al. [27] have proved that TiO₂ improves the performance of the Pt-Ru catalyst in darkness, indicating possible surface area improvement or diminished poisoning effects. In our experiments, there is no obvious improvement of surface area of Pt through adding TiO₂. The electrochemically active surface (EAS) of Pt is 58.5 m²/g and 61.2 m²/g before and after adding TiO₂. An EAS improvement of 4.6% may not account for more than a 50% improvement of ethanol oxidation current from 412.3 mA/mg Pt to 647.6 mA/mg Pt before and after adding TiO₂ as shown in Fig. 3(a). Data in Fig. 3(a) will be discussed in more detail later. It is well known that in fuel cells some oxides such as SnO₂ [28], RuO₂ [13], TiO₂ [29] can promote the CO removal and improve the catalyst activity by supplying active oxygen species. This encourages us to investigate the relationship between the big improvement of ethanol oxidation current and the TiO2accelerated oxidation of CO species. Detailed intermediates and sub-products (such as acetaldehyde and acetic acid) are not discussed here since reaction mechanism of ethanol electro-oxidation involves several steps and products from Ethanol oxidation still remain a great challenge [30].

3.2. Cyclic voltammetry and chronoamperometry analysis

Fig. 3(a) shows CV curves of ethanol electro-oxidation on Pt/C catalyst and Pt/C+20 wt.%TiO₂ catalyst, while Fig. 3(b) shows the stability of Pt/C+20 wt.%TiO₂ catalyst for ethanol electro-oxidation. It can be seen from Fig. 3(a) that ethanol oxidation on Pt/C+20 wt.%TiO₂ catalyst has higher electro-catalytic current than on Pt/C catalyst over the whole scanning voltage range. Correspondingly, the peak current of ethanol oxidation on

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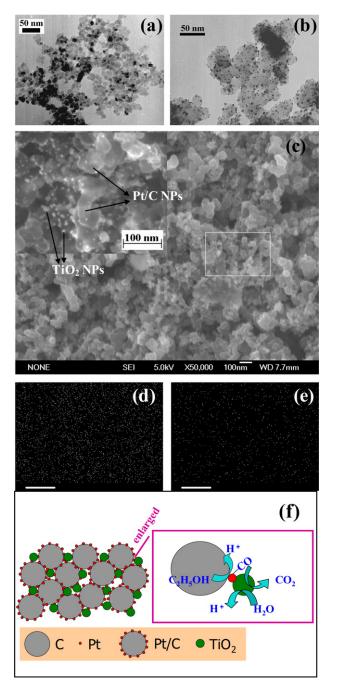


Fig. 2. (a) TEM image of as-prepared TiO₂ nanoparticles. (b) TEM image of Pt/C (E-Tek, 20 wt.% Pt) catalyst. (c) SEM image of the catalyst architecture of Pt/C + 20 wt.%TiO₂, Inset shows the enlarged SEM image. (d) and (e) element distribution image of Ti (from TiO₂) and Pt (from Pt/C) of the selective position in (c), measured by EDS. Scale bar: 100 nm. (f) Schematic diagram of structure of Pt/C + 20 wt.%TiO₂ catalyst. The right part shows the mechanism of CO oxidation at the interfaces of TiO₂-Pt/C (Nafion ionomer is not shown in this figure).

Pt/C + 20 wt.%TiO₂ catalyst is 647.6 mA/mg Pt much higher than on Pt/C catalyst 412.3 mA/mg Pt. The onset potential of ethanol oxidation on Pt/C + 20 wt.%TiO₂ catalyst is 0.38 V lower than on Pt/C catalyst 0.46 V. These results indicate that Pt/C + 20 wt.%TiO₂ catalyst has better electro-catalytic activity for ethanol oxidation than Pt/C does. In addition, as shown in Fig. 3(b), there is almost no activity degradation observed for Pt/C + 20 wt.%TiO₂ catalyst even after 600 cycles of uninterrupted scanning in 1 M ethanol + 1 M HClO₄ solution, implying the good stability of Pt/C + 20 wt.%TiO₂ composite catalyst in acid medium. Importantly, from the H₂

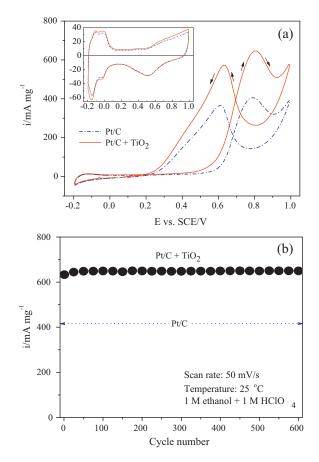


Fig. 3. (a) CV curves of ethanol electro-oxidation on Pt/C and Pt/C+20 wt.%TiO₂ catalysts at 25 °C in 1 M ethanol+1 M HClO₄ with a scan rate of 50 mV/s (only the 50th scan is shown and used for comparison of the catalytic activity of the specified catalysts). Specific current *i* is for the current normalized to mass of Pt. Inset shows the CV curves without ethanol. (b) Stability of the Pt/C+20 wt.%TiO₂ catalyst over 600 cycles of ethanol electro-oxidation.

adsorption–desorption region of the CV curves in Fig. 3(a) insert we can get the EAS of Pt $61.2 \text{ m}^2/\text{g}$ for Pt/C + 20 wt.%TiO₂ catalyst, very close to $58.5 \text{ m}^2/\text{g}$ for Pt/C catalyst. Such a result indicates that TiO₂ promoting the electro-oxidation of ethanol on Pt/C + TiO₂ catalyst may be not due to increasing EAS of Pt, and instead may be due to diminishing CO poisoning effect.

As the CO species are the main poisoning intermediate during ethanol electro-oxidation, a good catalyst should possess excellent CO electro-oxidation ability, which can be verified by CO stripping test. Fig. 4 shows CO stripping curves for Pt/C catalyst in (a), for Pt/C+20 wt.%TiO₂ catalyst in (b), and for pure TiO₂ nanoparticles in (c). From Fig. 4(a) and (b), significant differences between the onset potentials of CO oxidation for Pt/C + 20 wt.%TiO₂ catalyst and Pt/C catalyst are observed. The onset potential for CO oxidation on Pt/C+20 wt.%TiO₂ catalyst is lower (0.42 V) than that on Pt/C catalyst (0.51 V). The CO oxidation peak potential on Pt/C + 20 wt.%TiO₂ catalyst (0.51 V) is also lower than that on Pt/C catalyst (0.59 V). According to the oxidization effect of TiO₂, the CO species on the Pt/TiO₂ interfaces are transformed to CO₂, releasing the active sites on Pt for further electrochemical reaction, and hence, the ethanol electro-oxidation is greatly enhanced. In addition, there is a very small CO oxidation current peak at about 0.30 V on Pt/C + 20 wt.%TiO₂ catalyst (see Fig. 4(b) enlargement), which may be attributed to the direct CO oxidation on the surface of TiO₂. This can be confirmed by the CO stripping voltammetry result on pure TiO_2 nanoparticles as shown in Fig. 4(c), where the CO stripping current on pure TiO2 nanoparticles also occurs around

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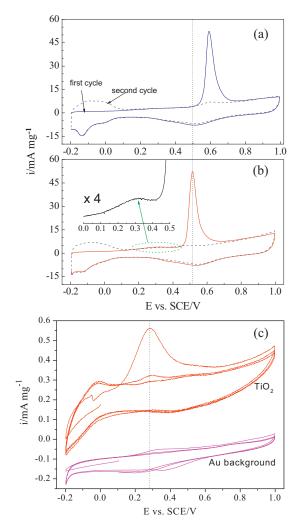


Fig. 4. (a) & (b) CO stripping curves at 25 °C in 1 M HClO₄ with a scan rate of 10 mV/s for Pt/C and Pt/C +20 wt.% TiO₂ catalysts, specific current i is for the current normalized to mass of Pt. (c) CO stripping curves for TiO₂ nanoparticles and gold patch respectively in 1 M HClO₄ with a scan rate of 10 mV/s at 25 °C, specific current *i* is for the current normalized to mass of TiO₂ and Au respectively. CO was adsorbed at 0.1 V for 20 min, and then unadsorbed CO was removed by N₂ bubbling for 30 min at 0.1 V.

0.30 V. It is noticed that the current is quite small and this may be explained by the weak CO adsorption on the surface of TiO₂. The big decrease of CO stripping potential on Pt/C + 20 wt.%TiO₂ catalyst compared to Pt/C catalyst make us further believe that TiO₂ improves the ethanol oxidation very likely by diminishing CO poisoning effect.

Fig. 5 shows the chronoamperometry curves of CO oxidation on Pt/C and Pt/C+20 wt.%TiO₂ catalysts at 0.50 V and 0.45 V, respectively. For both potentials, the CO oxidation peak time for Pt/C+20 wt.%TiO₂ catalyst is obviously shorter than that for pure Pt/C catalyst, suggesting a faster CO oxidation kinetics at Pt/C+20 wt.%TiO₂ catalyst, which is another evidence that TiO₂ plays an important role to enhance the performance of Pt/C catalyst.

Fig. 6 shows the chronoamperometry curves for the electrooxidation of ethanol on Pt/C and Pt/C+20 wt.%TiO₂ catalysts at 0.5 V. Although the currents are decayed for both catalysts, the initial and limiting currents of Pt/C+20 wt.%TiO₂ catalyst keeps higher than those of Pt/C catalyst throughout all the range under the same experimental conditions. This further confirms that the composite Pt/C+20 wt.%TiO₂ catalyst is more active than the pristine Pt/C catalyst for ethanol electro-oxidation.

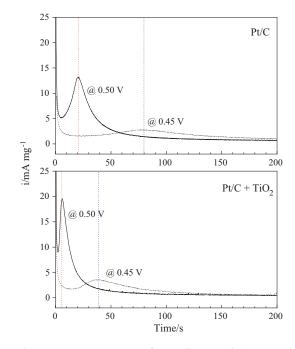


Fig. 5. Chronoamperometry curves of CO adlayer oxidation on Pt/C and Pt/C+20 wt.% TiO₂ catalysts in 1 M HClO₄ at different potentials at 25 °C. Specific current i is for the current normalized to mass of Pt. CO was adsorbed at 0.1 V for 20 min, and then unadsorbed CO was removed by N₂ bubbling for 30 min at 0.1 V.

3.3. Effect of TiO₂ particle size and content on catalyst performances

In order to reveal the influence of TiO₂ particle size on the performance of the catalyst, we compared the catalysis activity of Pt/C, Pt/C + 20 wt.%TiO₂ and Pt/C + 20 wt.%P25 catalysts. P25 is a kind of famous TiO₂ nanoparticles made by Degussa and has an average particle size of about 30 nm. Fig. 7 shows the TEM image of Degussa P25 TiO₂ nanoparticles in (a) and the SEM image of the catalyst architecture of Pt/C + 20 wt.%P25 in (b). The SEM sample was also made imitating the working electrode preparation process. The inset between (a) and (b) shows the schematic representation for the catalyst structure of Pt/C + 20 wt.%P25. It can be seen that the particle size of P25 is much bigger than the as-prepared TiO₂ and similar to C support used in this paper (see Fig. 7(b)). As a result, it is not possible for P25 to be located in the interspaces of Pt/C like the case of as-prepared TiO₂ nanoparticles.

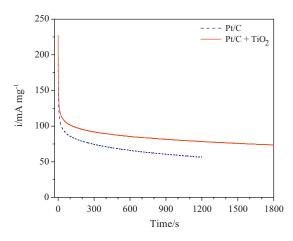


Fig. 6. Chronoamperometry curves for ethanol electro-oxidation on Pt/C and Pt/C+20 wt.% TiO₂ catalysts in 1 M ethanol+1 M HClO₄ at 0.5 V vs. SCE. Specific current *i* is for the current normalized to mass of Pt.

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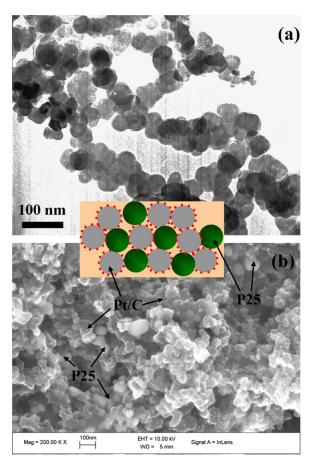


Fig. 7. (a) TEM image of Degussa P25 TiO₂ nanoparticles. (b) SEM image of the catalyst architecture of Pt/C + 20 wt.% P25. The inset between (a) and (b) shows schematic diagram for the catalyst structure of Pt/C + 20 wt.%P25.

Fig. 8 shows the CV curve of ethanol electro-oxidation on Pt/C + 20 wt.%P25 catalyst in (a), schematic diagram for how TiO_2 particle sizes affect the catalyst activity in (b), and Nyquist plots of Pt/C, Pt/C + 20 wt.%TiO_2, and Pt/C + 20 wt.%P25 catalysts in (c). From the CV curve in Fig. 8(a), we can see that the peak current of ethanol electro-oxidation on Pt/C + 20 wt.%P25 catalyst is 407.6 mA/mg Pt, much lower than that (647.6 mA/mg Pt) on Pt/C + 20 wt.%TiO_2 catalyst and even no better than that (412.3 mA/mg Pt) on pristine Pt/C catalyst. The onset potential of ethanol oxidation on Pt/C + 20 wt.%P25 catalyst is 0.45 V, much higher than that (0.38 V) on Pt/C + 20 wt.%TiO_2 catalyst and near to that (0.46 V) on pristine Pt/C catalyst. The EAS of Pt in Pt/C + 20 wt.%P25 catalyst is 57.2 m²/g, calculated from the H₂ adsorption–desorption region of CV curve in inset of Fig. 8(a), lower than that in Pt/C + 20 wt.%TiO₂ catalyst and Pt/C catalyst.

In order to demonstrate more clear how the TiO_2 particle size affects the catalyst activity, we draw a sketch map including three typical conditions of TiO_2 particle size as shown in Fig. 8(b). TiO_2 nanoparticles can improve the ethanol oxidation by diminishing CO poisoning effect resulting in improved Pt utilization. However, TiO_2 has bad electron conductivity. When there is no TiO_2 in the catalyst, although the catalyst gets no improvement in Pt utilization, it gets good electron conductivity. When there is a certain amount of TiO_2 nanoparticles of proper size (e.g. 10 nm) added evenly, we obtain a high Pt utilization and good electron conductivity, and thus get an improvement of more than 50% in terms of ethanol oxidation peak current. However, when the TiO_2 particle (e.g. P25) is as big as the C particles in the catalyst, it can't locate in the interfaces of the Pt/C particles like as-prepared TiO_2 , the catalyst

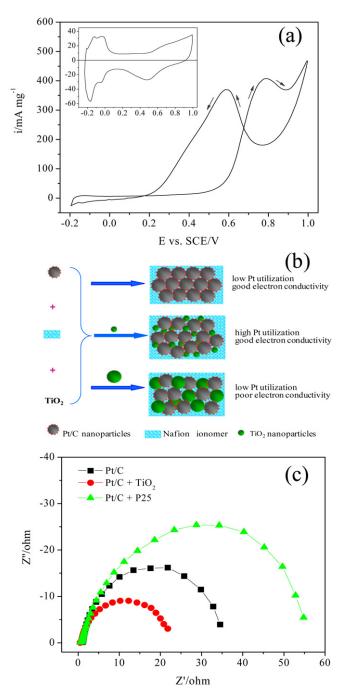


Fig. 8. (a) CV curve of ethanol electro-oxidation on Pt/C+20 wt.%P25 catalyst in 1 M ethanol+1 M HClO₄ with a scan rate of 50 mV/s at 25 °C. Specific current *i* is for the current normalized to mass of Pt. Inset shows the CV curve without ethanol. (b) Schematic diagram for how TiO₂ particle sizes affect the catalyst activity. (c) Nyquist plots of Pt/C, Pt/C+20 wt.% TiO₂, and Pt/C+20 wt.% P25 catalysts at 0.45 V vs. SCE in 1 M HClO₄.

activity is decelerated instead of accelerated. The above reasoning can be verified by electrochemical impedance spectroscopy (EIS) measurement, as shown in Fig. 8(c). The diameter of the semicircle arc is a measure of charge transfer resistance (*R*ct) related to the charge transfer reaction kinetics [31,32]. It shows a significant decrease of *R*ct for Pt/C + 20 wt.%TiO₂ catalyst and an increase of *R*ct for Pt/C + 20 wt.%P25 catalyst indicating the charge transfer accelerated for the former and decelerated for the latter compared to the pristine Pt/C catalyst. This result has good coherence with the CV curves of ethanol electro-oxidation on Pt/C, Pt/C + 20 wt.%P25 catalysts (see Figs. 3(a) and 8(a)).

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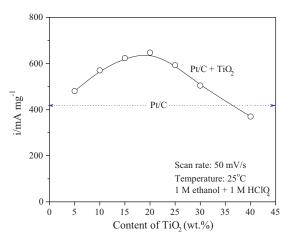


Fig. 9. Peak current of ethanol electro-oxidation on Pt/C + TiO₂ catalysts as a function of TiO₂ content. Specific current *i* is for the current normalized to mass of Pt.

Just like that the TiO₂ particle size can affect the catalyst performance on ethanol electro-oxidation, the content of TiO₂ in the catalyst also has impact on the electro-oxidation of ethanol. Fig. 9 shows the peak current of ethanol electro-oxidation as a function of as-prepared TiO₂ content. From the tendency of the curve we can see that at low contents, the ethanol electro-oxidation is accelerated with increasing the TiO₂ content. However, when TiO₂ content continuingly increased, the Ethanol electro-oxidation will be decelerated instead of accelerated and when the TiO₂ content reaches 40 wt.% the catalyst performs even worse than the pristine Pt/C catalyst. In out experiments, the maximum ethanol electro-oxidation peak current is obtained when the TiO₂ content is 20 wt.%. The whole effect tendency of the TiO₂ content towards ethanol electrooxidation is understandable just like the case of TiO₂ particle size. When the content is low, there is no large clusters of TiO₂ particles to cut the connection between C particles and the subsequently, the effect of diminishing CO poisoning predominates. However, when the TiO₂ content exceeds the optimum, electron conductivity will be broken by TiO₂ clusters and ethanol electro-oxidation current would be sacrificed.

4. Conclusions

Our studies open a very simple and promising way to enhance the Pt utilization and the activity of traditional Pt/C catalysts for ethanol electro-oxidation in DEFCs by ultrasonically mixing Pt/C catalyst with TiO₂ nanoparticles. Electrochemical measurements confirm that this composite catalyst structure has excellent activity toward ethanol electro-oxidation in which the peak current can be promoted by more than 50% compared to the pristine Pt/C catalyst. Meanwhile, a mechanism that TiO₂ can diminish CO poisoning

effect by oxiding the CO intermediates adsorbed on Pt is proposed and verified. In addition, we also highlight that both the TiO₂ particle size and content can impact performances of the composite catalyst and in our experiments, the optimum size and content of TiO₂ nanoparticles are about 10 nm and 20% in weight, respectively.

Acknowledgement

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